

Panache Pen Kit Instructions

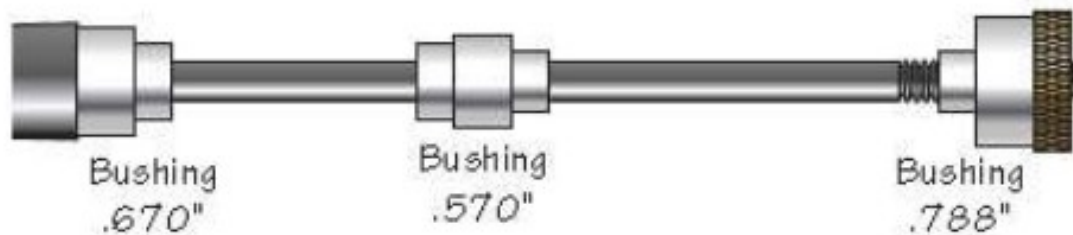
You will need:

Drill bits: 12.5mm & 13/32"

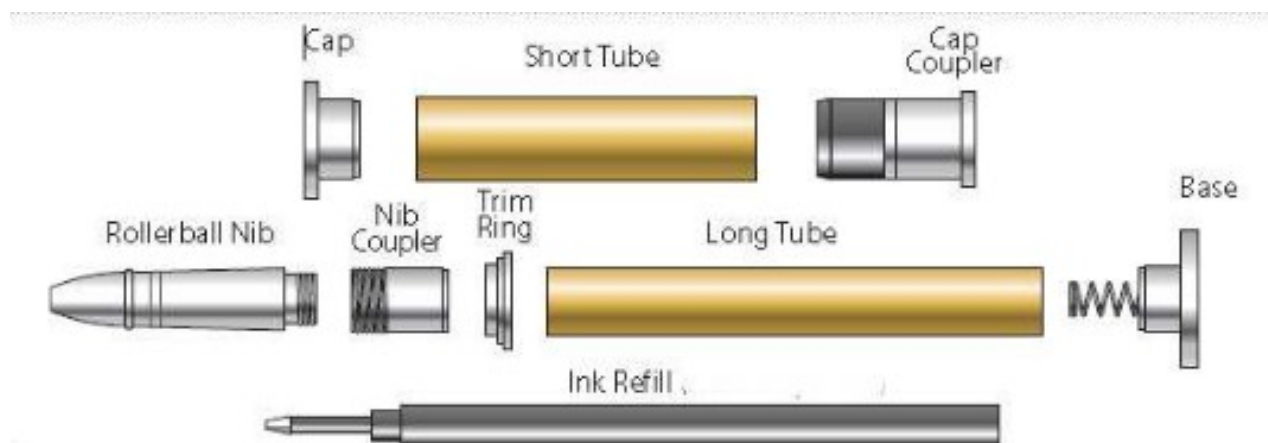
Panache Bushing

Blank size recommended: 1" x 6"

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank



Assembling the pen

1. Press the cap into the top of the short tube
2. Press the cap coupler into the bottom of the short tube.
3. Press the base into the bottom of the long tube.
4. Slide the trim ring, aligned as shown, over the unthreaded end of the nib coupler, then press them into the top of the long tube.
5. Slide the refill into the long tube, then thread the rollerball nib into place
- for Fountain insert the cartridge or converter and thread the nib section on.