

Lighthouse Pen Kit Instructions

You will need:

- Drill bits: 3/8"
- Lighthouse Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Screw the refill into the twist mechanism, push the tip and twist mechanism into the tip holder assembly.
2. Press the cap coupler assembly with pen clip into either end of the barrel.
3. Push the whole tip assembly into the opposite end of the barrel.
4. In order to screw the light cap correctly please be sure to screw the metal part to the lowest point in advance through the tip holder (see picture above).
5. Insert the batteries and screw the light cap. Rotating the tip holder controls the light.
6. The pen operates by twisting the tip to advance or retract the refill for writing.