

King/Senior Gentlemen Pen Kit Instructions

You will need:

Drill bits: 15/32" and 37/64"

Senior Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



design on parts will vary based on pen kit

Assembling the pen

1. Press the clip & cap assembly into the top of the upper tube.
2. Screw the center band from the nib assembly, press the center band, black end first, into the opposite end of the upper tube.
3. Press the end cap into the end of the lower tube.

4. Screw the nib coupler to the nib, then press them into another end of the lower tube.

Rollerball – Insert the spring then the ink refill into the lower tube. Thread the rollerball nib to the nib coupler.

Fountain – Attach the ink cartridge to the back of the fountain nib, then thread the fountain nib into the nib coupler.