

## Freedom Click Pen Kit Instructions

### You will need:

Drill bits: 3/8"

Freedom Click Bushing

**Drill, Tube & Square your blanks & mount on your mandrel**



**Turn your blank down to the bushings. Polish & finish blank**

**Lay out your parts based on the diagram below**



### Assembling the pen

1. Press the rear click section and clip onto one end of the tube using a spacer or rubber stopper to avoid too much pressure on mechanism or threads.
2. Press tip coupler onto other end of the tube.
3. Insert the ink and spring.
4. Thread the tip section with flag onto the tip coupler.

