

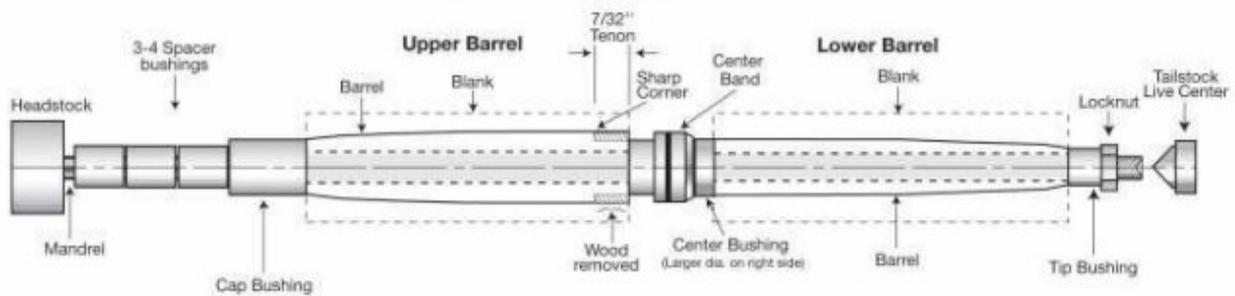
Euro Pen Kit Instructions

You will need:

Drill bits: 7mm

Euro Bushing

Drill, Tube & Square your blanks & mount on your mandrel



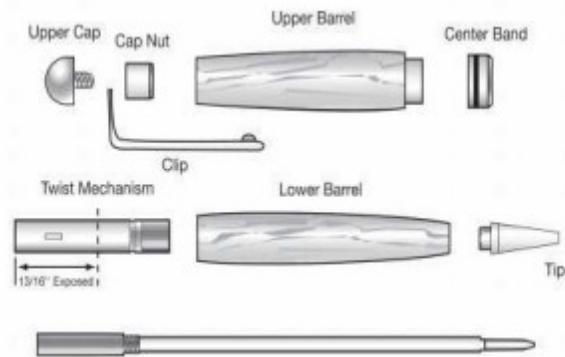
Turn your blank down to the bushings. Polish & finish blank

Cutting the Tenon:

Keep the center band away from the upper tube. Make a pencil mark $7/32$ " from the end. Use a parting tool and cut a $7/32$ " tenon down to the diameter of the bushing.

Use the center band by sliding it over the tenon to achieve a good snug fit. Make sure you keep a sharp outside 90° corner on the tenon.

Lay out your parts based on the diagram below



Assembling the pen

1. Press the cap nut (recessed end first) into the tapered end of the tube.
2. Use a drop of glue around the tenon, slide the center band (square end first) over the tenon. Push in, let dry.
3. Scribe a line/mark on the twist mechanism $13/16''$ line from the chrome end. Press with the brass end of the mechanism first into the opposite end of the barrel to the line scribed. Leaving $13/16''$ exposed.
4. Twist the mechanism and pen tube to check the retracting and extension of the refill. Press the mechanism further if necessary.
5. Insert refill into twist mechanism and screw to the end.
6. Engage and push barrels together.