

Dragon Z Rollerball Pen Kit Instructions

You will need:

Drill bits: 12.1mm & 25/64"

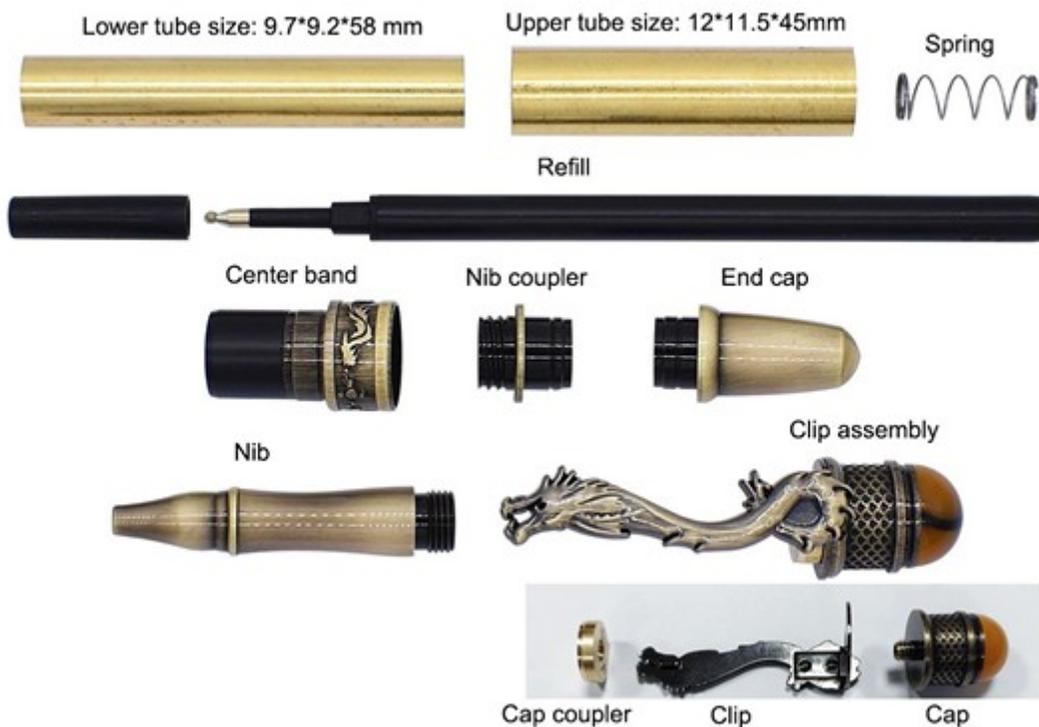
Bushing: Dragon Z Rollerball

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Screw off the cap coupler and clip from clip assembly.
2. Press the cap coupler to one end of the upper tube (shorter tube). Place the clip and screw the cap and clip to cap coupler.
3. Press the center band, black end first, into the opposite end of the upper tube.
4. Press the end cap into the one end of the lower tube.
5. Press the nib coupler into the opposite end of the lower tube.
6. Insert the spring and ink refill into the long tube. Thread the rollerball nib into the nib coupler.