

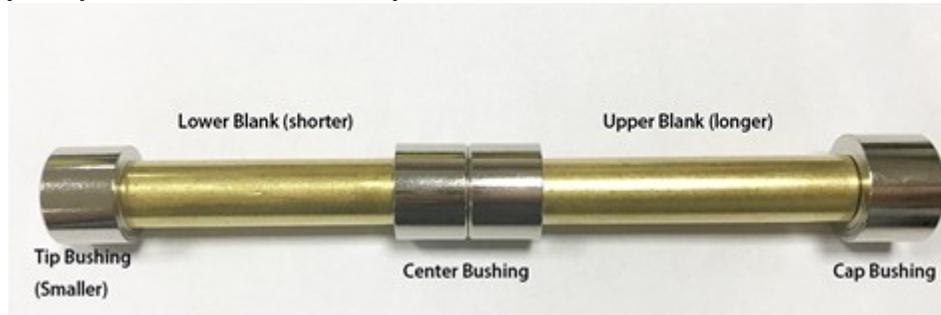
Dragon Z Ballpoint Pen Kit Instructions

You will need:

Drill bits: 3/8"

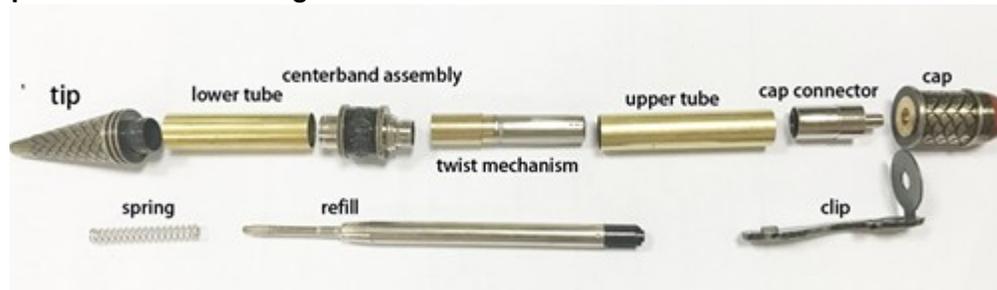
Bushing: Dragon Z Ballpoint

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the tip into either end of the lower barrel.

2. Press the center band assembly into the opposite end of the barrel. Be mindful to not damage thread when pressing.

*Special note on Center Band

The two insides of the center band are different. Please see below diagram to ensure proper alignment



3. Put spring on ink refill and drop into opening at the band. Screw the mechanism over.

4. Press the cap connector into the larger diameter end of the upper barrel, flush with the shoulder.

5. Affix the clip into the threaded stem. Screw on the cap.

6. Engage both ends to close the gap. Twist the upper cap so the clip aligns with the band.

