

Cigarillo Pen Kit Instructions

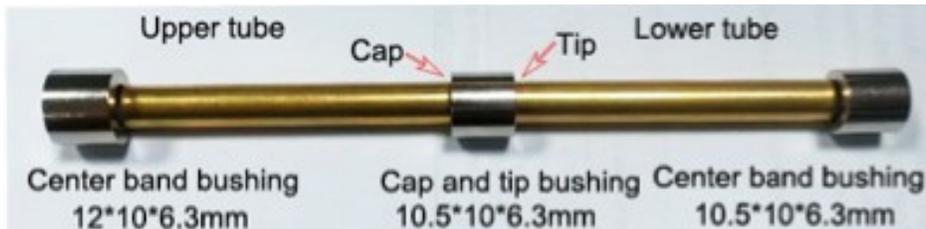
You will need:

- Drill bits: 7mm
- Cigarillo Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank



Lay out your parts based on the diagram below



Assembling the pen

1. Press the tip into the lower tube.
2. Press the twist mechanism into the opposite end of the same tube. Don't press too far in.
3. Slide the band over the exposed mechanism (thinner end first).
4. Cross cap into the clip then onto the upper tube.
5. Screw the refill into the twist mechanism.
6. Push the two halves together