

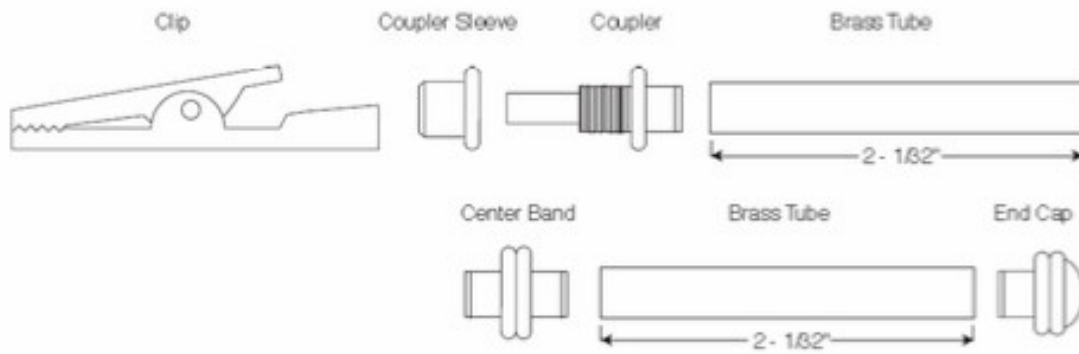
## Bracelet Helper Kit Instructions

### You will need:

Drill bits: 7mm

Bracelet Helper Bushing

### Drill, Tube & Square your blanks & mount on your mandrel



### Turn your blank down to the bushings. Polish & finish blank

### Lay out your parts based on the diagram below

**Diagram C - Assembly**



### Assembling the kit

1. Press the coupler into the upper barrel
2. Press the band into the opposite end of the same barrel
3. Press the lower barrel onto the exposed end of the band
4. Press the end cap into the open end of the lower barrel
5. Thread on the coupler sleeve, wide end first over the coupler
6. Push the clip over the extension of the coupler through the coupler sleeve.